

CleverLevel switch, type LFFS is an universal level switch, which can be used for all applications in liquids and solids with a DK-value above 1,5

### Safety instructions

This instrument is constructed and tested according to the current EU-directives and packed in technically safe condition. In order to maintain this condition and to ensure safe operation, the user must follow the instructions and warnings given in this instruction.

During the installation local standards have to be observed. Ignoring the warnings may lead to severe personal injury or substantial damage to property.

The product must be operated by trained staff. Correct and safe operation of this equipment is dependent on proper transport, storage, installation and operation.

All electrical wiring must conform to local standards and the connection must be made according to the connecting diagrams.

Before switching on the power supply take care that other equipment is not affected. Ensure that the supply voltage and the conditions in the environment comply with the specification of the device.

Before switching off the supply voltage check the possible effects on other equipment and the processing system.

To obtain the specified protection degree, the LFFS must be mounted with a compliant cable.



### Description

The Level Switch LFFS designed to detect levels in tanks, media separation and provide empty-pipe detection or dry-run protection for pumps.

A high frequency sweep signal is radiated from the sensor tip into the tank. The media will act as a virtual capacitor, which together with a coil in the sensor head, will form a circuit creating the switch point signal. This virtual capacity will depend of the di-electric value (DK-value) of the media.

By means of the FlexProgrammer 9701 the output can be configured to either NPN, PNP or digital output signal. A damping of the output signal can be activated in case of a fluctuating media level, e.g. during tank filling.

The measurement is precise and unaffected by the mounting position in the tank. In the Flex-software a compensation for foam, bubbles and condensate as well as viscous media can be set.

The Flex-software also features an adjustment facility making the user able to adjust the sensor to a specific media.

The Level Switch LFFS measures liquids such as water and beer as well as viscous, sticky fluids, such as honey, yoghurt, toothpaste and ketchup. Even dry medias can be measured, e.g. sugar or flour.

The Level Switch LFFS is resistant against CIP and SIP agents.

Hygienic installation is also possible with the comprehensive range of accessories, see the overview at page 6.



#### WARNING

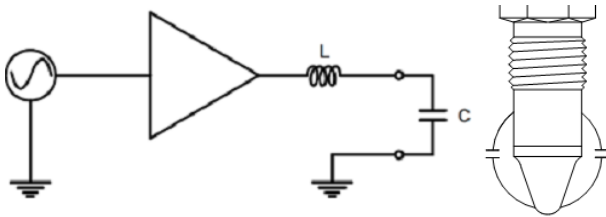
When the top cover is removed, do not look directly at the blue LED with unshielded eyes or damage to retina may occur !

This product contains no replaceable parts. In case of malfunction the product must be shipped to Baumer for repair.

# Operators instructions

## CleverLevel switch, LFFS

### Measuring principle

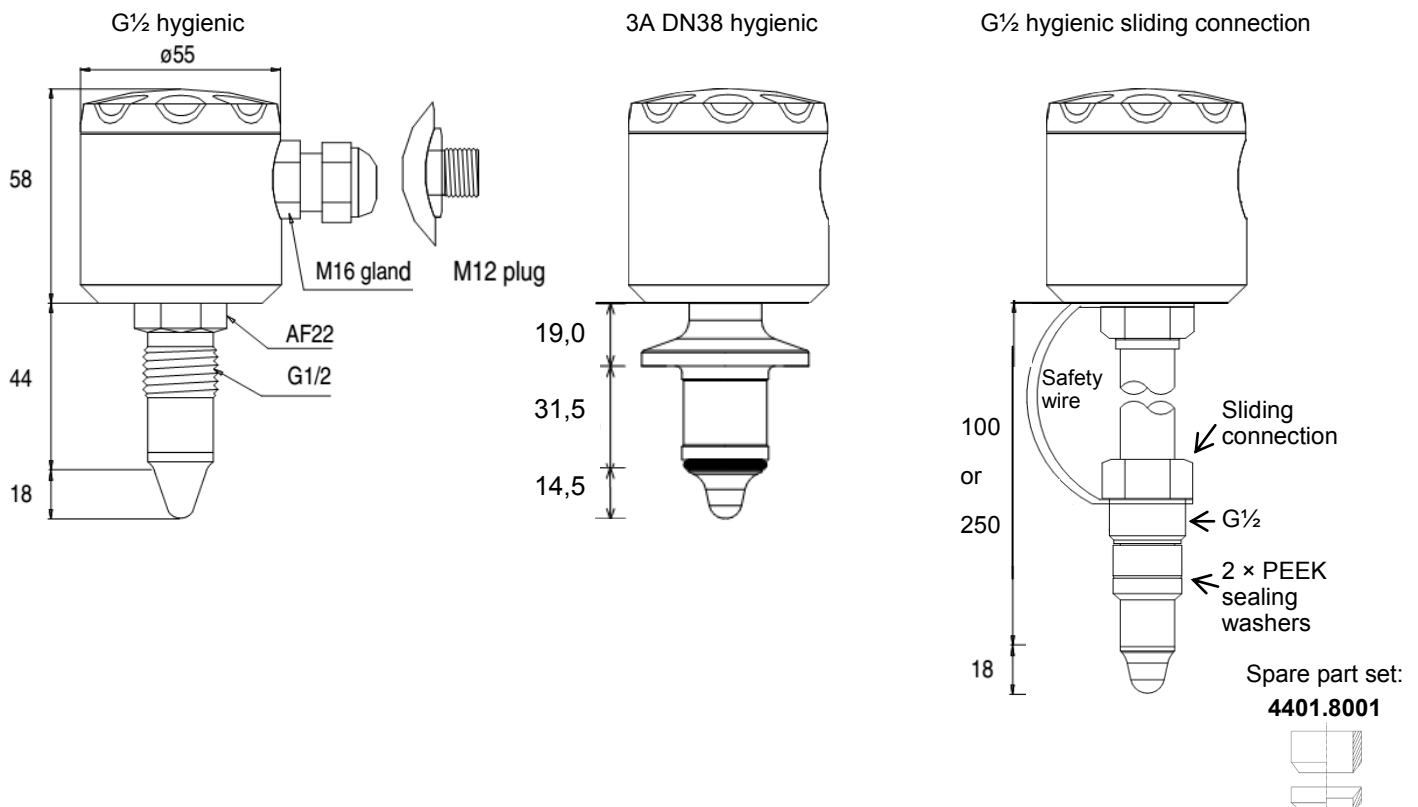


The capacity (C) of the media is directly proportional to the dielectric value of the media.

A frequency between 100 and 180MHz is swept into the media.

When the coil (L) and the capacitor (C) reach a resonance frequency, it will be detected by the electrical circuit.

### Dimensions



### Mounting

Please refer to "Accessories" data sheet. The welding part has an engraved mark or a leak hole. When the product has been mounted and correctly tightened the gland or M12 plug will align with this mark.

Make sure that the gland/plug is pointing downwards to prevent fluids from penetrating into the instrument.

Use only the authorised special designed accessories. The product warranty is void when installed with other adapters.

Do not use PTFE, fibre or other gaskets. The PEEK tip against the stainless steel welding part will perform a hygienic tightening provided that the guidelines have been followed.

Due to the measuring principle it is essential that the sensor tip can "see" an ample amount of the metal shaft or welding part.

Mounting instructions for sliding connection:

- 1) Clean the sliding shaft.
- 2) Mount the smallest ring against the media as indicated.
- 3) Tighten the G1/2 Hygienic sliding nipple at 25...30 Nm.
- 4) Replace the Washer ring kit when one or both parts are permanently deformed or stick to the shaft of the sliding connection.



#### WARNING

The Level Switch LFFS with sliding connection can be mounted in installations with a static pressure up to 16 bar.

To prevent personal injuries or property damage it is essential that the safety wire is mounted correctly and is undamaged.

### Mounting

Installation of 3A approved and EHEDG certified products:

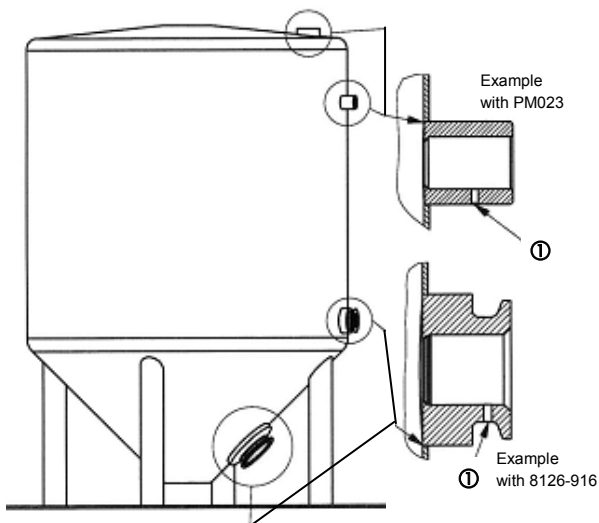


Tighten the union with a torque of:

Std. version 20...25 Nm.

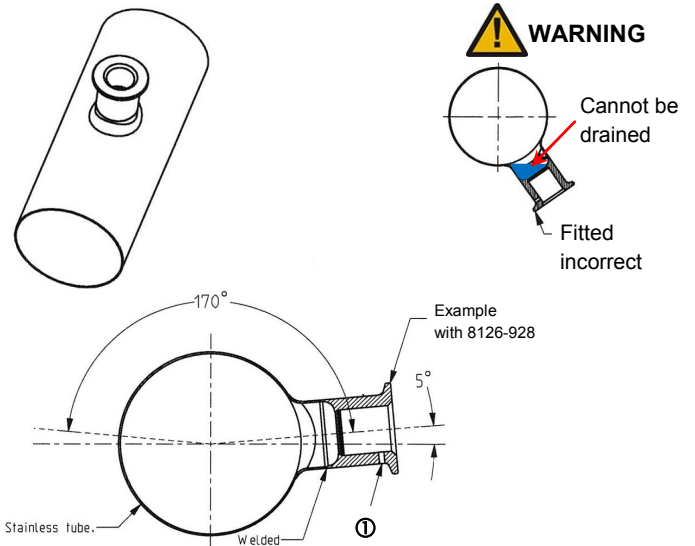
Sliding connection 25...30 Nm.

- 1) Use only a 3A approved counter part.
- 2) The inspection hole should be visible and drained.
- 3) Mount the instrument in a self drained position.
- 4) Level the inner surface of the pipe with the counter part.
- 5) Welding's should be grinded to Ra= 0.8



After installation and configuration

- Check the leak tightness of the sleeve.
- Check the tightness of glands or M12 plugs.
- Check the tightness of the cover



- ① Leakage indication hole must be places downwards

### Mounting connections

**ISO2852**  
DN38: **CAM023.505**  
DN51: **CAM023.640**

**SMS 1145**  
DN51: **SAM020.051.1**

**Welding for tank**  
**PM023**

**Welding for tank**  
**8126916**

**Variline, type N**  
**VAM023**

**DIN 11851**  
DN25: **MAM020.025**  
DN40: **MAM020.040**  
DN50: **MAM020.050**

**Welding for tank**  
**PM021**

**Welding for pipe end**  
**8126928**

**Adapter**  
G $\frac{1}{2}$  → G1  
**RAM020.1**

**Welding to pipe end**  
DN25...50: **PM022.1**  
DN65...100: **PM022.2**

**Adapter**  
1" level switch  
**LAM020.3**

**Welding Ø35 for tank/tube**  
**PM025**

**Adapter, industrial**  
G $\frac{1}{2}$  → G1  
**RAM020.2**

**CERTIFICATIONS:**  
CE, ATEX, EHEDG, TYPE EL - CLASS I

On a welding adapter there is an arrow or a 3A logo. This must be placed upwards when welding the adapter into a tank (horizontal position). This assures that the electrical connection will be pointing downwards (opposite of the arrow; 3A logo)

Refer to data sheet "Accessories Universal" for further information

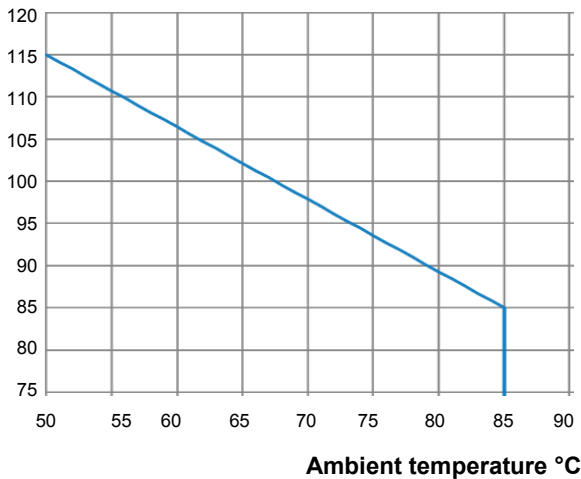


**NOTE:**  
The LFFS must be mounted in a Baumer mounting connection. If not, Baumer do not guarantee correct function or tightness.

### Media temperature and external length for sliding connection

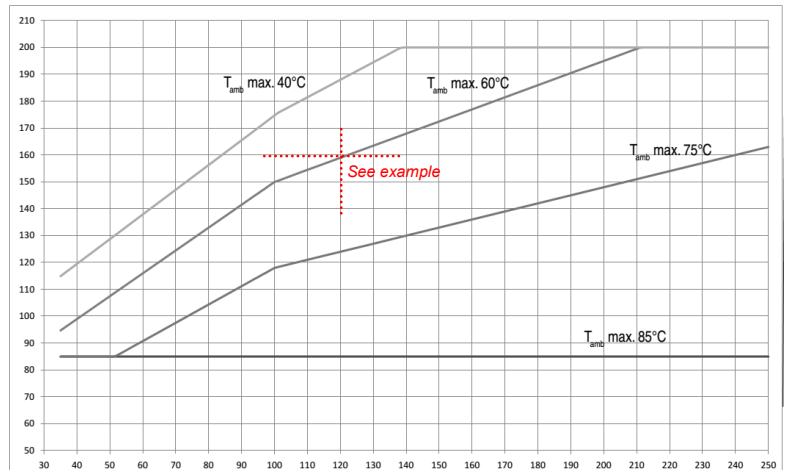
LFFS-xx1.x / LFFS-xx2.x

Media temperature °C



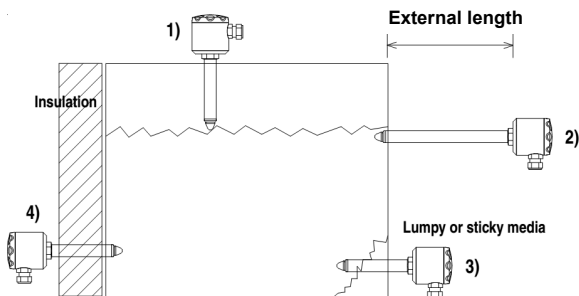
LFFS-xx3.x and LFFS-xx4.x

Media temperature °C



External length of sliding connection

For CIP/SIP Media temperature, max. 140°C  
Ambient temperature, max. 60°C  
Duration, max. 1 hour



The drawing shows how the sliding connection can be used for at least 4 applications:

- 1) Mounted at the top of a tank to adjust to a maximum level.
- 2) Serving as a cooling neck in high media temperature applications.
- 3) Adjusted to place the sensor tip deeper inside the tank.
- 4) To reach in through insulation material.

It is essential that the max. ambience temperature for the electronics is never exceeded (85°C). For ATEX approved products please refer ATEX data.

Example, how to read External length curve:

Example: Media temperature / Ambient temperature / External length  
160°C / 60°C / 120 mm

- A 250 mm sliding connection is mounted in a tank with a total insert length of 130 mm. Hence the external length of the sliding connection will be 250 – 130 = 120 mm.
- The media temperature will be max. 160 °C.
- Read the x-axis at 120 mm on the y-axis at 160°C and find that the ambient temperature must be kept below 60°C.

In case the radiated heat from the tank will cause a higher ambient temperature at the housing efficient insulation of the tank must be established.

### When re-ordering a CleverLevel switch

If a new CleverLevel switch is installed in an existing application, it is normally a “plug-n’-play” operation.

If the settings of the level switch was changed from standard factory settings, it is necessary to re-adjust the new switch to same as the “old” switch. It is possible to save the settings of the “old” switch on the PC and download those again to the new level switch.

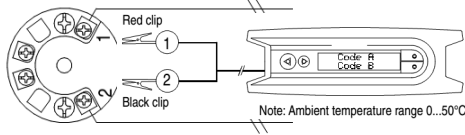
The factory setting of the sensitivity of the media may vary up to ±5%. This means that if an very exact set point is required, a new teach-in or adjustment by the FlexProgram must be performed.

# Operators instructions

## CleverLevel switch, LFFS

### Teach-In using the FlexProgram and FlexProgrammer 9701

Sophisticated settings for Teach-In as well as output type, diagnostics, data logging, tag no. and damping can be configured using the FlexProgrammer 9701. Integrated HELP-menus will give full instruction.



### Using the FlexProgrammer 9701 alone and Teach-In

#### FlexProgrammer 9701 stand alone menu

Press

- ◀ Turn on FlexProgrammer if in sleep mode  
Empty configuration
- ▶ Search for product  
LFFS/LBFS configuration
- ▲ Product LFFS / LBFS
- ▲ TAG number xxxxxxxxxxxxxxxx
- ▲ Range min. x.x%
- ▲ Range max. xx.x%
- ▲ Damping x,x sec
- ▲ Output config. Xxxxxxx
- ▲ Trigger level xx,x%
- ▲ Range hyst. x,xx%
- ▲ Trigger hyst. x.xx%

Press ▲ or ▼ to browse the menus

- ◀ to access current menu point
- ▶ to return to previous menu
- ◀ and ▶ simultaneously to reset FlexProgrammer and go in sleep mode

#### Teach-In

Press

- ▲ and ▼ simultaneously
- Select Menu "Teach-In"
- ◀ Search for product  
= Product LFS/LBFS
- ◀ At empty tank setting 0%
- ◀ At full tank setting 100%

### Manually Teach-In

Make sure that power is on before Teach-In.

For best Teach-In it is important the product is fixed in the final application.

During Teach-In mode the light intensity of the LED will decrease, please protect your eyes.

Step	To do	LED	Result
1	Connect terminal "Teach-In" to - VDC (T1 or T2) for 3,5 second	Flash 1 time per second	Ready for Teach-in
2	With no media present connect "Teach-In" to - VDC shortly	Light on for 2 second and then flash	Register "empty" state. Pls. See note
3	With media present connect "Teach-In" to - VDC shortly	Light on for 2 seconds	Register "full" state, stores the value and returns to Normal operation with new setting

NOTE:

If the media is sticky, foamy, powdery or in other ways leaving parts of the media at the sensor tip this situation has to be established also during the Teach-In process. Otherwise a faulty calibration can be the result.

If Teach-In for some reason do not succeed, the CleverLevel Switch LFFS will enter "Error State" and automatically reload factory settings. The factory settings can always be reloaded by connecting the terminal "Teach-In" to -VDC for more than 6.5 seconds. A reloaded factory settings will be confirmed by pulsing light intensity 3 times.

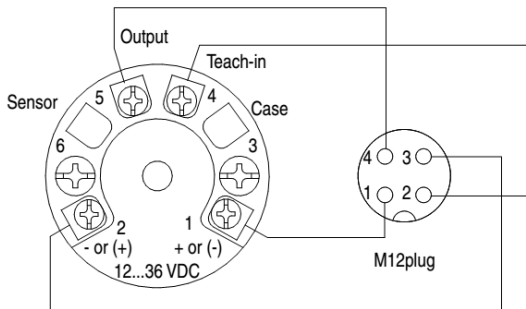
Error state description	LED	Result
Error state	Blinking, 3 × short and 1 × long	Can normally be fixed by powering off and on and remake the Teach-In. Alternatively remake the Teach-In configuration by use of the FlexProgrammer and the FlexProgrammer 9701



# Operators instructions

## CleverLevel switch, LFFS

### Electrical connection



- M12 plug: 1 Brown  
2 White\*  
3 Blue  
4 Black

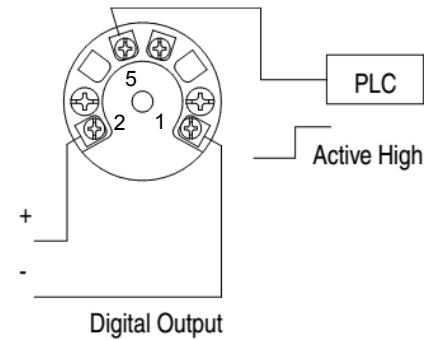
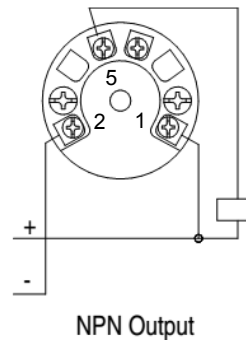
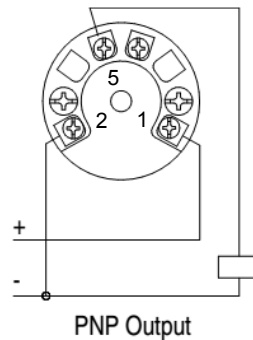
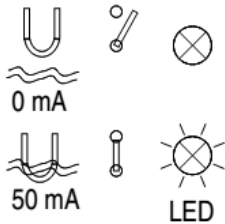


\* To avoid unintended Teach-In, be aware not to connect the Teach-In pin or expose it to any electrical noise during normal operation.

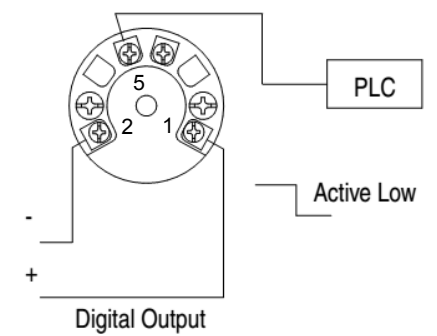
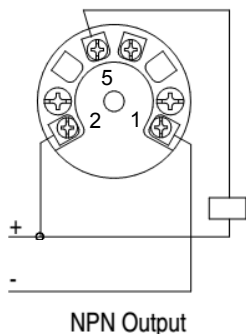
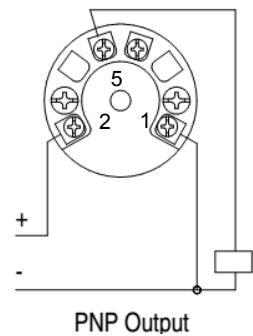
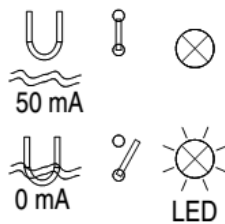
**Electrical specifications:**

- Power supply 12,5...36 VDC, 35 mA max.  
Output PNP, NPN or Digital  
Max. 50 mA, short-circuit and high temperature protected  
Active "Low" NPN and Digital output  
(-VDC +2,5V) ±0,5V, R<sub>load</sub> 1 kΩ  
Active "High" PNP and Digital output  
(+VDC -2,5V) ±0,5V, R<sub>load</sub> 1 kΩ

**Normally open - NO**



**Normally closed - NC**





# Operators instructions

## CleverLevel switch, LFFS

### ATEX

#### Conditions for Ex certification

Connection type	Ambient temperature	Media temperature (max. allowed)	Note
G½ hygienic 3A DN38	-40 ... +85 °C	+85 °C	
	-40 ... +60 °C	+95 °C	1)
	-40 ... +40 °C	+115 °C	1)
100 mm Sliding connection	-40 ... +85 °C	+85 °C	
	-40 ... +60 °C	+155 °C	1)
	-40 ... +40 °C	+175 °C	1)
250 mm Sliding connection	-40 ... +85 °C	+85 °C	
	-40 ... +60 °C	+195 °C	1)
	-40 ... +40 °C	+200 °C	1)

1) Provided that the sensor tip at the instrument is the only part in contact with the media

### ATEX Gas ia

#### Ex ia IIC T5, ATEX II 1G - Installation

A Level Switch LFFS-1xx.x is Ex ia IIC T5, ATEX II 1G approved for application in hazardous areas in accordance with the current EU directives. The product must be installed in accordance with prevailing guidelines for zone 0 with a barrier

#### Ex-data

Supply range	24...30 VDC
Temperature class	T1...T5 Pls. see above table
Internal inductivity	$L_i < 10 \mu\text{H}$
Internal capacity	$C_i < 33 \text{ nF}$
Barrier data	U <30 VDC
	I <0.1 A
	P <0.75 W

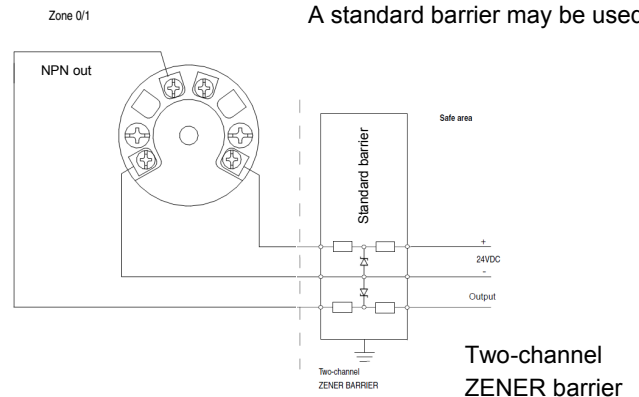
Note:

There is an electrical connection between intrinsic safe circuit and housing due to the measurement principle

#### LFFS-1xx.x with NPN output



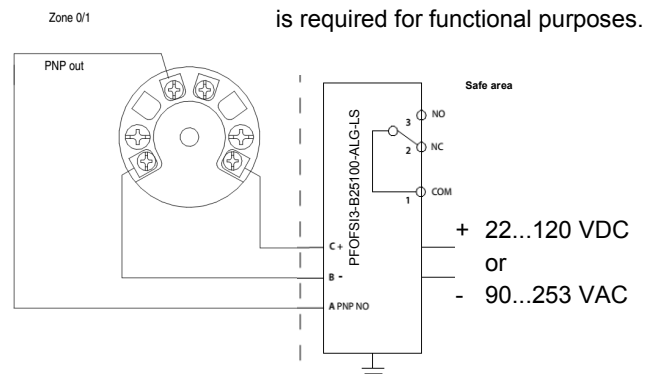
Note:  
For NPN output only!  
A standard barrier may be used



#### LFFS-1xx.x with PNP output



Note:  
For PNP output the barrier module **PFOFSI3-B25100-ALG-LS** is required for functional purposes.





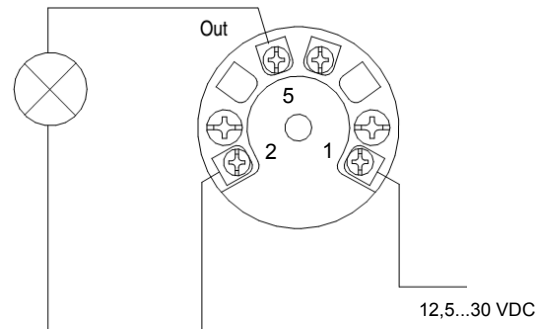


### ATEX Dust tD

A Level Switch LFFS-2xx.x is Ex tD A20 IP67 T100°C, ATEX II 1D approved for application in hazardous areas in accordance with the current EU-directives. The product must be installed in accordance with prevailing guidelines for zone 20 without a barrier.

#### Ex-data

Supply range	VDC	12,5...30
Load	I	<0.1 A
Temperature class	T1...T5	Pls. see table top page 8

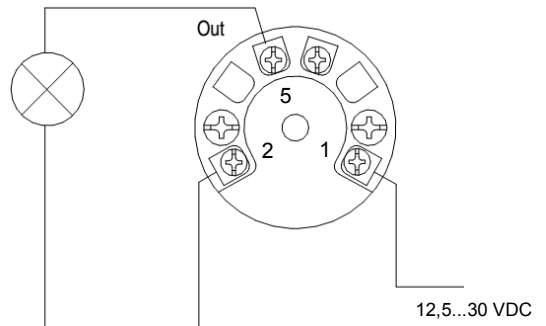


### ATEX Gas nA

A Level Switch LFFS-3xx.x is Ex nA II T5, ATEX II 3G approved for application in hazardous areas in accordance with the current EU directives. The product must be installed in accordance with prevailing guidelines for zone 2 without a barrier.

#### Ex-data

Supply range	VDC	12,5...30
Load	I	<0.1 A
Temperature class	T1...T5	Pls. see table top page 8



### Ex-Configuring

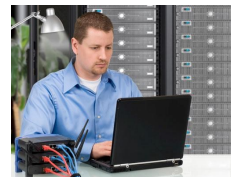
The FlexProgrammer 9701 configuring unit must not be connected to the CleverLevel Switch LFFS within the hazardous area.

Configuring procedure:

- a) Disconnect mains from the 4...20 mA loop circuit.
- b) Disconnect the Level Switch from the circuitry within the hazardous area.
- c) Uninstall and bring the Level Switch to the safe area.
- d) Connect the FlexProgrammer 9701 and perform the configuring session.
- e) Re-install the Level Switch in the hazardous area.
- f) Connect the power supply to the circuit.



Outside hazardous area



### WHG leakage approval

### Allgemeine bauaufsichtliche Zulassung

Deutsches  
Institut  
für  
Bautechnik

**DIBt**

Zulassungsstelle für Bauprodukte und Bauarten

Bautechnisches Prüfamt

Eine vom Bund und den Ländern  
gemeinsam getragene Anstalt des öffentlichen Rechts

Mitglied der EOTA, der UEAtc und der WFTAO

Datum:

15.05.2013

Geschäftszeichen:

II 23-1.65.40-20/13

**Zulassungsnummer:**

**Z-65.40-521**

**Antragsteller:**

**Baumer A/S**  
Runetofte 19  
8210 Århus  
DÄNEMARK

**Geltungsdauer**

vom: **15. Mai 2013**

bis: **15. Mai 2018**

**Zulassungsgegenstand:**

Leckagesonde Typ "LBFS" und Typ "LFFS" mit eingebautem Messumformer als Teil von  
Leckageerkennungssystemen

Der oben genannte Zulassungsgegenstand wird hiermit allgemein bauaufsichtlich zugelassen.  
Diese allgemeine bauaufsichtliche Zulassung umfasst sechs Seiten und eine Anlage mit  
zwei Seiten



### WHG overfill protection approval

### Allgemeine bauaufsichtliche Zulassung

Deutsches  
Institut  
für  
Bautechnik

**DIBt**

Zulassungsstelle für Bauprodukte und Bauarten

Bautechnisches Prüfamt

Eine vom Bund und den Ländern  
gemeinsam getragene Anstalt des öffentlichen Rechts  
Mitglied der EOTA, der UEAtc und der WFTAO

Datum:  
15.05.2013

Geschäftszeichen:  
II 23-1.65.13-19/13

**Zulassungsnummer:**  
**Z-65.13-520**

**Geltungsdauer**  
vom: **15. Mai 2013**  
bis: **15. Mai 2018**

**Antragsteller:**  
**Baumer A/S**  
Runetofte 19  
8210 Århus  
DÄNEMARK

**Zulassungsgegenstand:**  
Standaufnehmer Typ "LBFS" und Typ "LFFS" mit eingebautem Messumformer als Teil von  
Überfüllsicherungen

Der oben genannte Zulassungsgegenstand wird hiermit allgemein bauaufsichtlich zugelassen.  
Diese allgemeine bauaufsichtliche Zulassung umfasst sechs Seiten und eine Anlage mit  
zwei Seiten.



### WHG leakage and overflow protection approval

### Standgrenzschalter LBFS und LFFS

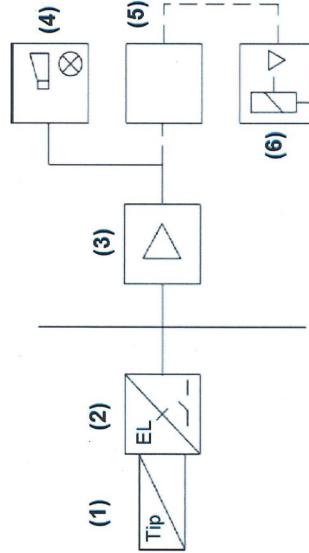
#### 1. Aufbau der Überfüllsicherung

Der Standgrenzschalter besteht aus einem Standaufnehmer (Füllstandgrenzschalter) (1) der den Frequenzhub beim Eintauchen in eine Flüssigkeit erfasst, mit integrierter Elektronik (2) die die Frequenzänderung ermittelt und daraus ein binäres Signal erzeugt.

Dieses binäre Signal kann direkt oder über einen Signalverstärker (3), der Meldeeinrichtung (4) oder der Steuerungseinrichtung (5) mit ihrem Stellglied (6) zugeführt werden.

Die nicht geprüften Anlageteile der Überfüllsicherung, wie der Signalverstärker (3), die Meldeeinrichtung (4) oder die Steuerungseinrichtung (5) mit dem Stellglied (6) müssen den Anforderungen der Abschnitte 3 und 4 der Zulassungsgrundsätze (ZG-US) für Überfüllsicherungen entsprechen.

#### 1.1 Schema der Überfüllsicherung



- Standaufnehmer (Füllstandgrenzschalter)
- Messumformer (integrierte Elektronik)
- Signalverstärker
- Meldeeinrichtung mit Hupe und Lampe
- Steuerungseinrichtung
- Stellglied

### Leckagesonde LBFS und LFFS

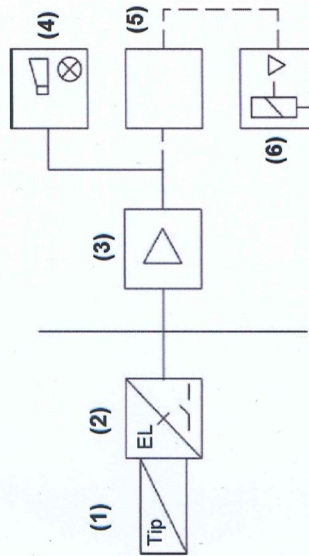
#### 1. Aufbau der Leckageerkennung

Die Leckageerkennung besteht aus einer Leckagesonde (1) der den Frequenzhub beim Eintauchen in eine Flüssigkeit erfasst, mit integrierter Elektronik (2) die die Frequenzänderung ermittelt und daraus ein binäres Signal erzeugt.

Dieses binäre Signal kann direkt oder über einen Signalverstärker (3), der Meldeeinrichtung (4) oder der Steuerungseinrichtung (5) mit ihrem Stellglied (6) zugeführt werden.

Die nicht geprüften Anlageteile der Leckageerkennung, wie der Signalverstärker (3), die Meldeeinrichtung (4) oder die Steuerungseinrichtung (5) mit dem Stellglied (6) müssen den Anforderungen der Abschnitte 3 und 4 der Zulassungsgrundsätze (ZG-US) für Überfüllsicherungen entsprechen.

#### 1.1 Schema der Leckageerkennung



- (1) Leckagesonde
- (2) Messumformer (integrierte Elektronik)
- (3) Signalverstärker
- (4) Meldeeinrichtung mit Hupe und Lampe
- (5) Steuerungseinrichtung
- (6) Stellglied